## Manual Leveling Procedure

- **NOTE:** When leveling your coach, the coach should be leveled from FRONT TO REAR first (step 2-4). When the coach is level from FRONT TO REAR, then level the coach from LEFT TO RIGHT (step 5).
- **NOTE:** Coach requires 12.7V DC to commence auto leveling function. If voltage at the power unit is not 12.7V DC, run the engine.
- 1. Push ON/OFF button on control panel. The system is now operational and the ON/OFF light will be lit.
- 2. Push DOWN ARROW to display MANUAL LEVEL on the screen. Push ENTER to set.
- **3.** Push FRONT button until jacks contact the ground and lift the front of the coach 1-2 inches.
- **4.** Push REAR button until jacks contact the ground and lift rear of coach. Keep button depressed until level indicator displays level.
- **5.** Push LEFT or RIGHT button. If level indicator is toward left of coach, push RIGHT button. If level indicator is toward right of coach push LEFT button. Keep button depressed until level indicator displays level.
- **NOTE:** The right and left jacks are used to level the coach side to side. Pushing the LEFT button on the control panel will extend both left jacks. Pushing the RIGHT button on the control panel will extend both right jacks. Jacks always work in pairs, both front jacks; both right side jacks, etc.
- 6. Repeat steps 2 through 5 if needed.
- 7. Turn power off to leveling system by pushing ON/OFF button.
- **8.** Visually inspect all jacks to ensure all shoes are touching the ground. Should one of the rear jack shoes not be touching the ground, press the corresponding LEFT or RIGHT button to lower the non-compliant jack to the ground.



## Never lift all the wheels off the ground to level the coach! Lifting all wheels off the ground may result in serious personal injury or death.

## Jack Retract Procedures

- 1. Energize the system by pushing ON/OFF button on control panel. The LCD screen will display JACKS DOWN.
- 2. Push DOWN ARROW to display AUTO RETRACT on the screen.
- 3. Push ENTER to begin automatically retracting the jacks.
- **NOTE:** If you wish to stop the jacks from retracting, turn the system off and back on again by pushing the ON/OFF button twice. The coach can then be manually leveled by following steps 1-5 in the MANUAL LEVELING PROCEDURE section above. Press ENTER to acknowledge.
- **4.** When the JACKS DOWN display goes off, push the ON/OFF button on the Control Panel to de-energize the system. After a brief visual inspection around the coach to verify the jacks are fully retracted, you may proceed to travel.
- **NOTE:** To retract in the MANUAL mode, push the RETRACT button until it lights. By pushing any of the JACK buttons, the jacks will retract in pairs, i.e. FRONT button, both front jacks will retract, etc.
- **5.** "AUTO RETRACT" can also be commenced by pushing and holding the "RETRACT" button for 1 second.
- **NOTE:** In cold weather operation, always check to make sure all jacks, slide rooms and steps are fully retracted before travel.